

AMENDMENT(S) TO THE SPECIFICATION

Please replace the paragraph beginning at page 5, line 4, with the following rewritten paragraph:

Figures 1 and 2 show a suction device 1 located between an upper mold half 2 and a lower mold half 3. The suction device 1 includes two outlets \pm 4 which are adapted to be coupled to a vacuum pump (not shown). The outlets 4 are each coupled to a manifold 5. From each manifold 5 extends an upper fluid channel 6 and a lower fluid channel 7. The upper fluid channels 6 merge with each other at an opening 8 which comprises a funnel section 9 and a neck section 10 between the funnel section 9 and the channels 6.